

ABSTRACT OF THE DISCLOSURE

A perform formed of polymer is constructed of a center rod, first-sixth core tubes and a clad tubes, which are coaxially disposed in this order such that the refractive index
5 may become lower gradually. Between the neighboring tubes and rod are formed gaps, and the atmospheres in the gaps are sucked. As the melt-drawing is made in the suction, the tubes and the rods adequately contacts to each other, and impurities generated in the melt-drawing are removed.